


Date: Tuesday, 19/02/2008 11:38:21 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	HELI-UTILITY BASKET RH		
Job Number :	37487	Part Number :	D205541046		
Estimate Number :	13190	Drawing Number :	IIN D205-541 REV G		
P.O. Number :		Project Number :			
This Issue :	19/02/2008	S.O. No. :		Drawing Revision :	G
Prsht Rev. :	NC	Type :	LARGE FAB ASSY	Material :	
First Issue :	/ /	Previous Run :	37481	Due Date :	26/02/2008
Written By :			Qty:	1	Um: Each
Checked & Approved By :					
Comment :	Est Rev:A new issue 08-02-15 verified by:				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL



Comment: Photocopy bluefile & type labels per PPPD205-541-046 CHG001

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

ALL LABOUR AND PARTS TO BE CLOSED ON
 37481 AND ADDED TO THIS W/O
 ESTIMATE UPDATED

3.0	D205541046	HELI UTILITY BASKET with HOOP
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 HELI UTILITY BASKET with HOOP

37481 ✓

4.0	D3712042	LOW PROFL BASKET BASE ASSEMBLY
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 LOW PROFL BASKET BASE ASSEMBLY

37286 ✓ set w/o

5.0	D3713042	LID ASSEMBLY
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 LID ASSEMBLY

37481 ✓
 37286

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Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	D2258300	Placard
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Placard

Batch: see w/o 37487

7.0	D2332041	Lid Prop Assembly 6.69"
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Lid Prop Assembly 6.69"

Batch: 35718

8.0	D2530	Handle Weldment
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Handle Weldment

Batch: 35357

9.0	D2535	Spring
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Spring

Batch: 35071

10.0	D2537	Bushing
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bushing

Batch: 34788

11.0	D2931	Bumper
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bumper

Batch: 2139

12.0	AN316A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

Batch: 104603

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Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

AN417A

Bolt



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)
Bolt

See also 37487

14.0

AN422A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Bolt
Batch: *104937*

15.0

AN424A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Bolt
Batch: *104547*

16.0

AN517A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Bolt
Batch: *104625*

17.0

AN960JD416

Washer



Comment: Qty.: *8*.0000 Each(s)/Unit Total : 8.0000 Each(s)
Washer
Batch: *105938*

2x AN960JD416L 106785

B 106785

18.0

AN960JD516

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Washer
Batch: *106654*

19.0

AN9704

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Washer
Batch: *105442*

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Job Number: 37487

Part Number: D205541046

Job Number:



Seq. #:	Machine Or Operation:	Description :
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20.0	MS21042L3	Nut
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Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)

Nut

Batch: 106242

see w/o 37481

21.0	MS21042L4	Nut
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Comment: Qty.: 5.0000 Each(s)/Unit Total: 5.0000 Each(s)

Nut

Batch: 105938

22.0	MS21042L5	Nut
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Nut

Batch: 106277

23.0	MS20600AD4W3	Cherry Rivets
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Cherry Rivets

Batch: 18072

24.0	D37231	FWD PLATE
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Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)

FWD PLATE 37479

25.0	D37571	Blanking Plate
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Blanking Plate 37473

see basket base - 37286

26.0	AN311A	Bolt
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Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)

Bolt

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Job Number: 37487

Part Number: D205541046

Job Number:



Seq. #:

Machine Or Operation:

Description :

27.0

AN960JD10

Washer



see basket base 37286



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)
Washer

28.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
Assemble as per Dwg.

29.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

30.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Pick Packing Kit

31.0

D21991

Struts, 19"



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Struts, 19"
Batch: 28996

32.0

D219923

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Strut
Batch: B29387

33.0

D219925

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Strut
Batch: B29131

34.0

D2498

Mounting Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Mounting Bracket
Batch: 27683

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Job Number: 37487

Part Number: D205541046

Job Number:



Seq. #:	Machine Or Operation:	Description :
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35.0	D2499	Mounting Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Mounting Bracket
Batch: B27501

36.0	D2515	Bushing
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Bushing
Batch: B29138 1X B18029 1X

37.0	D30521	Mounting Lug
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Mounting Lug
Batch: 28522

38.0	AN47A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Bolt
Batch: M102170

39.0	AN412A	Bolt
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)
Bolt
Batch: M105143

40.0	AN413A	Bolt
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Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)
Bolt
Batch: M1068115

41.0	AN414A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Bolt
Batch: M105653

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Job Number:



Seq. #:	Machine Or Operation:	Description :
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42.0	AN57A	Bolt
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Bolt
Batch: M106167

43.0	AN513A	Bolt
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Bolt
Batch: M104936

44.0	AN960JD416	Washer
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Comment: Qty.: 27.0000 Each(s)/Unit Total : 27.0000 Each(s)
Washer
Batch: M106277

45.0	AN960JD516	Washer
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)
Washer
Batch: M106654

46.0	MS21042L4	Nut
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Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)
Nut
Batch: M105938

47.0	MS21042L5	Nut
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Nut
Batch: M106277

48.0	QC4	
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Comment: INSPECT 100% KITS FOR COMPLETENESS

INSPECT 100% KITS FOR COMPLETENESS

ENGINEERING
APPROVAL
8/2/18

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Job Number: 37487

Part Number: D205541046

Job Number:



Seq. #:

Machine Or Operation:

Description :

49.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-541-044

Location: _____

PPP Rev: _____

RAFT

8/2/19 (1)

50.0

QC21

FINAL INSPECTION/W/O RELEASE



(1)

Comment: FINAL INSPECTION/W/O RELEASE

200102/19

Job Completion



U 08/02/19

POSITIVE RECALL

EFFECTIVE *08/02/19* AUTH *U*

RELEASED *X* DATE _____

CG.12.01

FOR LE. PER

SIGN OFF SEQ. # 48.0.